

Work Order ID 129414

129414

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Item ID: D3884-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Saddle, Inboard LH
 Start Date: 2/06/15 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 2/06/15 Req'd Qty: 2.00 ***2*** Customer:
 Reference: rework

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3884	B <u>✓</u>								
130	Chemical Conversion Coat per QSI005 4.1	0.00							DAS 41 9-89
130						2			
HandFinish	Memo	0.00							
Hand Finishing	PULL FROM TEST FIT: 2 X D3884-1 B122514 SAND LIGHTLY A/R								15-2-12
135	Spray Painting per QSI005 4.2	0.00							DAS 41 9-89
135						2			
SprayPaint	Prime 130992	0.00							
Spray Painting	Memo SPRAY PAINT WHITE INRON 131233 START TIME: 1030 FINISH TIME: 1100								15-2-12

or touch up A/R

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
145	QC14- Inspect Spray Paint	0.00							DAS 38 9-89
145									
QC	Memo	0.00							
Quality Control									
									FEB 13 2015
160	Identify as per dwg & Stock Location: <u>St 401</u>	0.00							DAS 05 9-89
160									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								
									FEB 18 2015
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									

15/2/18 *[Signature]*
[Signature] 15-2-18

Picklist Print

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Parent Item: D3884-1

D3884-1

Parent Item Name: Saddle, Inboard LH

Start Date: 2/06/15

Required Date: 2/06/15

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3884-1

Manufactured No

Each

4.0000

2

DAS

D3884-1

41

9-89

15-2-12

Saddle, Inboard LH

2

Location

Loc Qty

Loc Code

ST404

4

125107

4